

U.S. Serial No. 10/081,321

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AMENDMENTS TO THE CLAIMS

1. (Currently amended) A process for producing a linear  $\alpha$ -olefin which comprises:

reacting a feed comprising a stoichiometric excess of a terminal  $C_n$  olefin with ethylene in the presence of ~~an organometallic~~ a transition-metal based catalyst selected from the group consisting of chromium trimerization catalysts, metal (II)  $\alpha$ -diimine complexes, pyridine bisimine iron or cobalt complexes, pseudotetrahedral nickel complexes, Ni-thiolene catalysts and neutral nickel (II) complexes bearing bidentate monoanionic ligands to produce a  $C_{n+2}$  linear  $\alpha$ -olefin, wherein said catalyst ~~exhibits capable of producing~~ a Schulz-Flory constant of less than about 0.8 as observed for ethylene oligomerization and wherein n is an integer between about 3 to 20.

2. (Cancelled)

3. (Currently Amended) The process according to claim 12, wherein said terminal olefin is at least one selected from the group consisting of: propylene, 1-butene, 1-pentene, 1-hexene, 1-heptene and 1-octene and mixtures thereof.

4. (Cancelled)

5. (Currently Amended) The process according to claim 14, wherein said linear  $\alpha$ -olefin is selected from the group consisting of:  $C_6$ - $C_{10}$  linear  $\alpha$ -olefins.

6. (Original) The process according to claim 1, wherein said reaction step is conducted at a temperature in the range from about -100 to about 250°C.

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7. (Original) The process according to claim 1, wherein said temperature is in the range between about room temperature to about 100°C.

8. (Original) The process according to claim 1, wherein said reaction step is conducted at a pressure from about 0 to about 30,000 psig.

9. (Original) The process according to claim 1, wherein said pressure is in the range from about 0 to about 10,000 psig.

10. (Original) The process according to claim 1, wherein said pressure is in the range from about 5 to about 3,000 psig.

11. (Original) The process according to claim 1, wherein said terminal olefin to ethylene molar ratio is in the range between about 2:1 to about 1,000:1.

12. (Original) The process according to claim 1, wherein said terminal olefin to ethylene molar ratio is in the range between about 10:1 to about 100:1.

13. (Original) The process according to claim 1, wherein said reaction step is a catalytic coupling of said terminal olefin and said ethylene to form said linear  $\alpha$ -olefin.

14. (Original) The process according to claim 1, wherein said reaction step is performed in the presence of a solvent.

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15. (Original) The process according to claim 14, wherein said solvent is selected from the group consisting of: ethane, propane, butane, pentane, hexane, toluene, cyclohexane, cyclopentane, tetralin, methylene chloride, chlorobenzene, chloroform, o-dichlorobenzene, carbon dioxide and mixtures thereof.

16. (Cancelled)

17. (Cancelled)

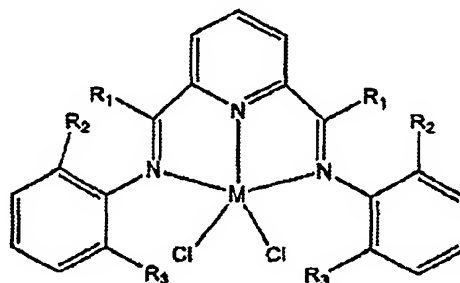
18. (Currently Amended) The process according to claim 117 wherein said transition metal-based catalyst further comprises an activator.

19. (Currently Amended) The process according to claim 117 wherein said transition metal-based catalyst is a supported catalyst.

20. (Original) The process according to claim 19 wherein said supported catalyst is a silica supported catalyst.

21. (Currently Amended) The process according to claim 117, wherein said pseudotetrahedral nickel complexes have ~~NiBBIM~~ catalyst has the formula  $LMX(X')_n$  wherein n equals 0 or 1; X and X' are independently selected from the group consisting of halides, hydride, triflate, acetates, borates, C<sub>1</sub> through C<sub>12</sub> alkyl, C<sub>1</sub> through C<sub>12</sub> alkoxy, C<sub>3</sub> through C<sub>12</sub> cycloalkyl, C<sub>3</sub> through C<sub>12</sub> cycloalkoxy, aryl, thiolates, carbon monoxide, cyanate, olefins, and any other moiety into which a monomer can insert; M is selected from the group consisting of nickel, palladium, and platinum and L is a nitrogen-containing monodentate, bidentate, tridentate or multidentate ligand with one or more nitrogen atoms.

22. (Currently Amended) The process according to claim 117, wherein said pyridine bisimine iron or cobalt complex is a Fe(II)-pyridine bisimine or Co(II)-pyridine bisimine complex having the formula



where R1, R2, and R3 are each independently selected from the group consisting of hydrogen, halogen, hydrocarbyl, substituted hydrocarbyl, heterohydrocarbyl, and substituted heterohydrocarbyl.

23. (Original) The process according to claim 22 wherein said pyridine bisimine iron or cobalt complex is a Fe(II)-pyridine bisimine or Co(II)-pyridine bisimine complex is selected from the group consisting of 2,6-bis[1-(2-methylphenylimino)ethyl]pyridyliron (II) chloride; 2,6-bis[(2-methylphenylimino)methyl]pyridyliron(II)chloride; and mixtures thereof.

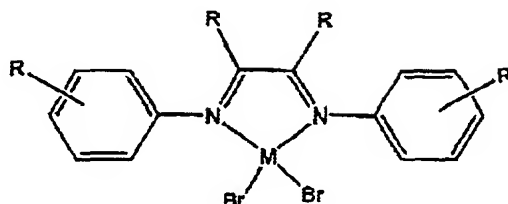
24. (Currently Amended) The process according to claim 117, wherein said metal (II)  $\alpha$ -diimine complexes comprise Brookhart type transition metal catalyst is a catalyst having the formula

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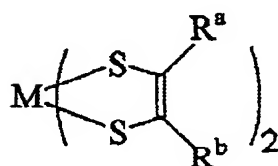
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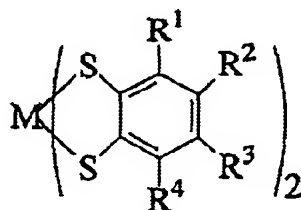


Where M is Ni or Pd and each R is independently selected from hydrogen, halogen, hydrocarbyl, substituted hydrocarbyl, heterohydrocarbyl and substituted heterohydrocarbyl.

25. (Currently Amended) The process of claim 147 wherein said Ni-thiolene catalyst is selected from the group of catalysts consisting of a catalyst having the formula



(I)



( II )

wherein M is a transition metal selected from the group consisting of Fe, Co, Ni, Pd or Pt and  $R^a$  and  $R^b$  may be the same or different, and are independently selected from hydrogen, electron-withdrawing groups including those that are or contain heterocyclic, cyano, carboxylate, carboxylic ester, keto, nitro, and sulfonyl groups, and hydrocarbyl groups, including unsubstituted, fully, or partially substituted alkyl, cyclo alkyl, alkenyl and aryl groups.

26. (Currently Amended) The process of claim 2524 wherein  $R^a$  and  $R^b$  are cyano groups, and halo substituted groups.

27. (Cancelled)

28. (Original) The process according to claim 1, wherein the process is either a continuous, semi-continuous or batch type process.

29. (Original) The process of claim 26 wherein said cyano groups are CN groups and said halo substituted groups are  $CF_3$  groups.